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RBW6500G03531-3G-1**Job Sheet 199025****Part No:** RBW6500G03531-3G-1**Job Qty:** 2 pcs**Part Name:** Press Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/9/19**Job Tracking No:****Due Date:** 10/21/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW6500G03531-3G Rev A IPP Rev. A 19.08.06 New issue DP Verify DD**Ship Via:****Bill of Materials**

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/21/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/21/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	10/21/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

DAS
21
8-89

NOV 20 2019

Job BOM

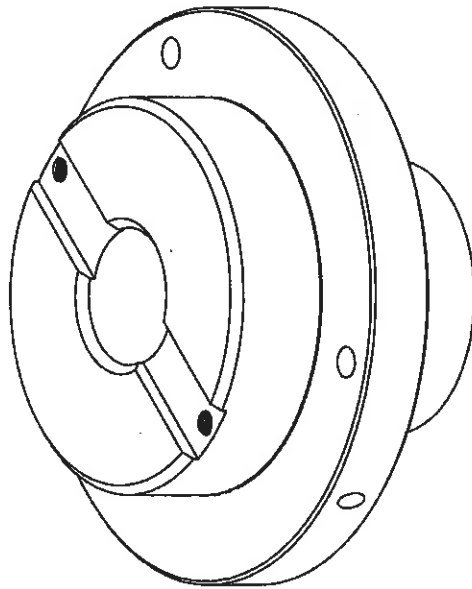
Part / Item	Component Name	Quantity	Operation	Container
91732A725	18-8 SS Helical Insert #10-32 X 0.38" Long	29	4 Ea (2 ea)	100-Small Fab - 1
RBW6500G03531-3G-2	Press	105	2 pcs (1 ea)	100-Small Fab - 1

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3222786

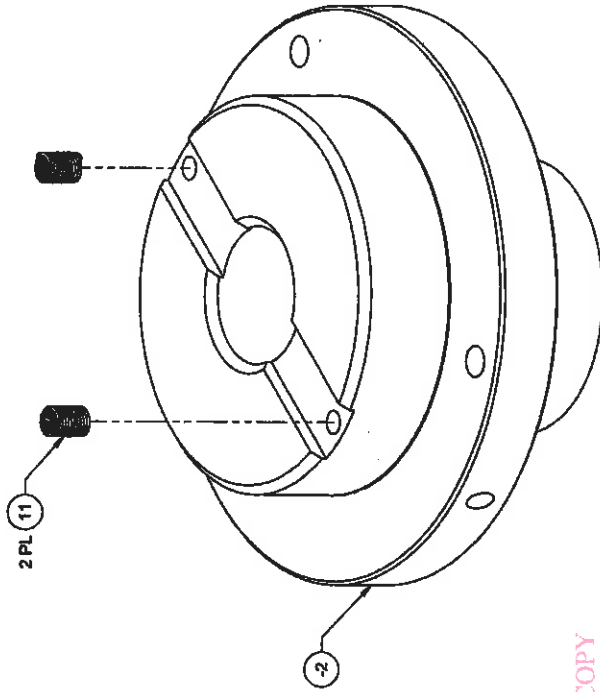
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91732A725	4	0	0
	RBW6500G03531-3G-2	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/9/19 12:44 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6500G03531-3G-2	PRESS
11	2	McMaster#91732A725 OR EQUIV.	18-8 SS HELICAL INSERT #10-32 X 0.39" L.G.



RBW6500G03531-3G-1 PRESS ASSEMBLY



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199025 ML5

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 0.5"$
XXX = $\pm 0.01"$ / $\pm 0.1"$
XXXX = $\pm 0.005"$ / $\pm 0.05"$
XXXXX = $\pm 0.0005"$ / $\pm 0.005"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLY AS SHOWN

DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE	2019-07-02
KPT	KPT	ZF	PK	WJ		
DART AEROSPACE LTD HAINESBURY, ONTARIO, CANADA TOOL PART # RBW6500G03531-3G TITLE BEARING OUTER RACE INSTL. TOOL SCALE NTS REV. A SHEET 2 OF 6 NTS CONFIDENTIALITY: THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN STRICTLY CONFIDENTIALITY AND NOT REPRODUCED OR USED FOR ANY OTHER PURPOSE.						

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job:

Part No.

DISPOSITION

Rework
Scrap
Use-as-is

DEPARTMENT/PROCESS

Skid-tube
Machining
Large FabCross tube
Small Fab
FinishingEng. (Non-AW)
Prod. Eng. Coord.
Rec/Store/PackagingEngineering
Water Jet
Supplier
Quality

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

FAULT CATEGORY

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread